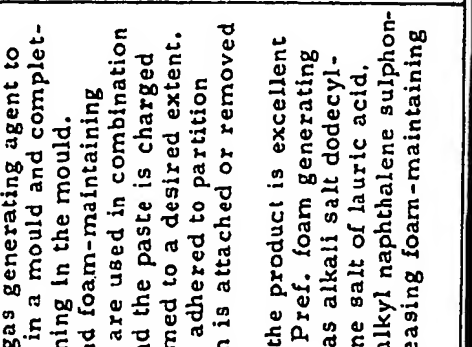


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<p>71514A/40 SUZUKI S</p>	<p>A97 E37 L02 P64 (E16) SUZU/ 12.02.77 *J5 3099-220</p>	<p>12.02.77-JA-014412 (30.08.78) B28b-07 C04b-21/02 Small, cellular particles prodn. from hardenable material - by mixing water, and foaming agent or gas generating agent with cement etc. and forming in mould</p>	<p>Prepn. of small, cellular blocks from a hardenable material comprises mixing water with hardenable material after adding a foaming agent or a gas generating agent to obtain a paste, charging the paste in a mould and completing the foam generation and hardening in the mould. Pref. a viscosity-increasing and foam-maintaining agent and a setting time regulator are used in combination with the foam generating agent, and the paste is charged in the mould after the paste is foamed to a desired extent. The mould comprises a base plate adhered to partition plates and an external frame which is attached or removed when required. The uniformity of the foams in the product is excellent and delay of setting is prevented. Pref. foam generating agent is cationic surfactant, such as alkali salt dodecylbenzene sulphonate, triethanolamine salt of lauric acid, ammonium laurate, alkali salt of alkyl naphthalene sulphon-ic acid, etc. Pref. viscosity-increasing foam-maintaining</p>	<p>A(12-R1) E(10-A9B4, 10-C4L) L(2-D3, 2-D4). agent is PVA, glue, casein, sodium polyacrylate, carboxymethyl cellulose, etc. Pref. setting time regulator is triethanolamine, alkali citrate, borax, aluminium sulphate or chloride, CaCl₂, NaCl, etc. (4pp126)</p> 
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